



Leather Repair Clear Glue

SOLVENT-BASED POLYURETHANE CEMENT

Date: 28 March 2022

Fact Sheet No.: TDS00206

YOUR SMART ADVANTAGES

- Ultra strong, long lasting and flexible bond
- Water resistant
- Formulated to work on leather and imitation leather

USES

Bostik Leather Repair Clear Glue is a general purpose, solvent-borne adhesive, the dried film of which is virtually colourless and non-staining. It is quick drying, clean to use and provides strong, water-resistant bonds with excellent aging properties.

Bostik Leather Repair Clear Glue will bond a wide variety of materials including metals, wood, glass, china, leather, felt, canvas, paper, cardboard, certain fabrics, PVC and some other plastics. It will bond all these materials to themselves or to each other and also plaster, stone and concrete.

Bostik Leather Repair Clear Glue is suitable for many assembly and repair applications in and around the home and other locations. Typical items on which it is used are handbags, luggage, lampshades, picture frames, upholstery, jewellery, books, china and marquetry pieces.

PRODUCT CHARACTERISTICS

Colour	Colourless
Form	Mobile liquid
Specific Gravity	0.9 approx.

Composition	Polyurethane rubber/resin based solution
Product Code	30803758 20ml blister cards x 6
Storage/Shelf Life	Store for up to 12 months from date of manufacture when stored in original, unopened packaging under dry conditions within the temperature range of +15°C to +25°C.
Odour	Ketonic
Solvent	Mixture of butanone and acetone
Viscosity	Approx. 3.3 Pa s (33 poise) at 20°C
Solids Content	25% (in tubes)
Drying Time	5 minutes, approx. at 23°C (RT)
Support Time	20 to 30 minutes at RT
Handling Time	1 to 2 hours

TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+5°C to +30°C
Flammability	Highly flammable
Flash Point	(Closed Cup) in the group -18°C to +7°C.
Temperature Resistance	Resists from -40°C to +80°C.
Water Resistance	Good
Petrol Resistance	Good, but will not withstand

	prolonged immersion
Solvent Resistance	Good to intermittent contact with alcohols. Not resistant to ketones and esters.
Dilute Acid & Alkali	Good resistance

and Safety Data Sheet for Bostik Leather Adhesive, available at www.bostik.com/uk.



BOSTIK HOTLINE

Smart help +44 (0) 1785 272625

DIRECTIONS FOR USE

IMPORTANT: Before using Bostik Leather Repair Clear Glue refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

PREPARATION

1. Work on a protected area as spills can damage sensitive surfaces, such as polished, cellulose surfaces and fabrics.
2. Make sure that the surfaces to be bonded are clean, dry and free from dust, dirt and grease.
3. When bonding leather avoid spills onto the shiny side as a mark will be left.

APPLICATION

4. To bond non-absorbent surfaces such as metal or glass apply a thin film of adhesive to both surfaces. Allow 5 to 10 minutes drying time and then, having correctly positioned the surfaces, press them together firmly. The bond will be instant and non-adjustable.
5. If one or both surfaces are absorbent apply a generous film of adhesive to one surface only and immediately join the two surfaces together under pressure.

NOTE: Using this technique, initial bond strengths will be lower.

CLEANING

6. Remove surplus adhesive by the use of nail varnish remover or acetone.

PRECAUTIONS IN USE

Do not use Bostik Leather Repair Clear Glue on polythene, polypropylene, polystyrene & cellulose paint, rayon and acetate fabrics. Also, it is not suitable for repairing pottery handles or other items that may contain hot liquids.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health

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